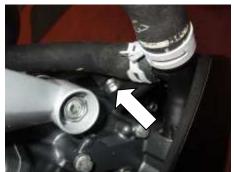


# FITTING INSTRUCTIONS FOR ECC0164 LHS ENGINE CASE COVER KTM 390 DUKE 2013-





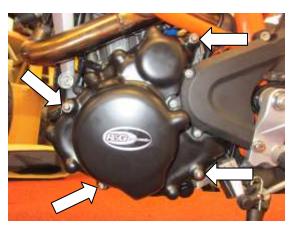
PICTURE 1



PICTURE 2



PICTURE 3



PICTURE 4

# In this kit there should be

1 x Engine Case Cover (ECC0164). 4 x M6x45mm long button head bolts. 4 x M6 Washers

# **R&G RACING**

Unit 1 Shelleys Lane, East Worldham, Alton, Hants GU34 3AQ
Tel: +44 (0)1420 89007 Fax: +44 (0)1420 87301 www.rg-racing.com Email: info@rg-racing.com



## PLEASE READ THESE INSTRUCTIONS FULLY BEFORE STARTING

- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Remove the belly-pan (you will need to remove the bolts arrowed in pictures 1, 2 and 3).
- Remove the four engine case bolts arrowed above in picture 4. Hold the cover loosely over the case to help identify the correct ones. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer up the R&G cover to the engine and carefully fit it over the engine casing. Ensure that the four R&G bolt holes are lined up with the holes in the engine casing, and then push on as far as it will go.
- With a 4mm Allen key tighten the bolts with washers equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 nm (7 Lb ft) to fully tighten.
- Refit the belly-pan.
- It is suggested that you check the tightness of the mounting bolts on a regular basis i.e. when cleaning or once a month.
- NOTE for the cleaning of this product you should only use a soft polishing cloth and a mild general cleaning agent
- AVOID HARMFUL CHEMICALS IF IN DOUBT DO NOT USE AS THEY COULD ALTER THE STRENGTH OF THE COVER.
- R&G will accept no liability if the above procedure and torque settings are not followed.

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# <u>Instructions de montage pour ECC0164 Protection carter moteur coté gauche KTM 390 DUKE 2013-</u>





PHOTO 1



РНОТО 2



РНОТО 3

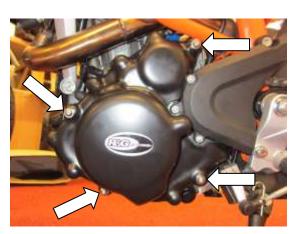


PHOTO 4

### Le kit doit contenir :

1 x Protection carter moteur (ECC0164). 4 x M6x45mm Protection carter moteur 4 x M6 Rondelles

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### Bien lire ces instructions avant de procéder au montage:

- Assurez-vous que le moteur soit froid.
- Enlever le sabot (vous aurez besoin d'enlever les boulons Photos 1, 2 et 3).
- Enlever les 4 boulons de carter moteur (Photo 4). Tenir le couvercle autour du carter pour aider à les identifier. NE PAS ENLEVER TOUS LES BOULONS DE CARTER
- Mettre la protection R&G en place en faisant bien attention. S'assurer que les 4 boulons R&G soient alignés avec les trous, puis, une fois cela vérifié, pousser la protection jusqu'à la limite.
- Serrer les boulons avec une clé Allen de 4mm de façon égale pour que la protection se mette en place. NE PAS SERRER COMPLETEMENT.
- Utiliser une clé dynamométrique à 10 Nm (7 Lb ft) pour bloquer.
- Remettre le sabot.
- Nous vous suggérons de vérifier le serrage au moins une fois par mois, lors du nettoyage par exemple.
- NOTE: Pour le nettoyage, vous devriez utilise uniquement un chiffon doux et un agent nettoyant doux.
- Ne pas utiliser d'agents chimiques qui pourraient altérer l'efficacité de la protection.
- R&G n'acceptera aucune responsabilité en cas de mauvais couple de serrage ou d'utilisation inappropriée d'agents nocifs.

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