

# **Electronic Throttle Grip Installation**

PM Part # 0048-0846

## **Performance Machine Grip Installation Manual**

Fits: 08-Up Dressers/Road Kings/Road glides/ Street Glides.

### **Tools Needed**

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- 1. T25 TORX driver
- 2. 5/64 ALLEN
- 3. Flat head screwdriver (long)
- 4. Sharp Blade
- 5. Red Loctite
- 6. Tansfer punch (1/8")
- 7. Drill with .125" center drill

#### Bill of Materials

- Qty 1 Throttle Side Grip
- Qty 1 Clutch Side Grip
- Qty 2 Set Screws
- Qty 1 5/64" allen key



## **Instructions for Throttle Side**

1. Remove the two T25 switch housing screws.





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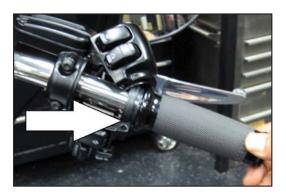
2. Make sure to split the upper and lower switch housing enough to clear the groove on the throttle grip then slide off the throttle grip.



3. Now that the throttle grip is removed verify the throttle sensor fits correctly on handlebar and then slide on new throttle grip on until throttle sensor teeth engage.



4. Make sure the flange of the throttle grip fits within the throttle/switch housing.



5. Position upper and lower switch housings on handle bar. Tighten two T25 TORX screws to factory torque specs.

Make sure throttle works smoothly!



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## **Instructions for Clutch Side**

1. Remove the two T25 switch housing screws. Split upper and lower switch housings to allow access to the grip.



2. Use long flathead screw driver, brake loose adhesive between grip and handlebar otherwise use a sharp blade to carefully cut rubber grip off.



3. Install left side upper and lower switch housing on handle bar. Tighten two T25 TORX screws to factory torque specs.



4. Slide on new left side grip until the grip stops against switch housing. Using a transfer punch and a hammer, mark the set screw locations through the threaded holes in the grip.



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5. Remove the grip and using a 1/8" center drill, drill two small dimples into the bar. This will insure the grip will not rotate when the set screws are installed.





6. Use red Loctite and the supplied 5/64 ALLEN, tighten two screws on the grip. Make sure grip secure.



7. Go for a ride!